



Textile Printing



# TEXIPLAST PERLA PF

Code N° 168965

## PRODUCT DESCRIPTION

Plastisol ink for textile printing. PEARLY SILVER effect

## APPLICATION FILEDS

Direct textile printing. For ready-to-wear or pre-cut articles.

## APPLICATION PROCESS

<b>Substrates</b>	<ul style="list-style-type: none"> <li>• Cotton 100%</li> <li>• Cotton mixed with synthetic fibers</li> </ul> <p>The substrates may be white or coloured</p>
<b>Th/cm</b>	Max: 34 Th/cm (90 Th/inch)
<b>Emulsion</b>	<ul style="list-style-type: none"> <li>• ZERO - IN ASTRA</li> <li>• ZERO - IN UNIVERSAL PLUS</li> </ul>
<b>Squeegee</b>	Square edge Squeegee hardness 60 - 65 Shores
<b>Curing</b>	150°C – 160°C for 3 minutes
<b>Thinner</b>	<ul style="list-style-type: none"> <li>• Max 5% <b>TEXIPLAST ADD.554 (VISCOREDUCER)</b></li> </ul>
<b>Thickening agent</b>	In case, max 0,5% <b>TEXIPLAST ADDENSANTE</b>
<b>Colours</b>	In case, max 15% <b>TEXIPLAST 7000 OP</b>
<b>Celaning</b>	<b>SCREENCLEAN ST</b>
<b>Storage</b>	<ul style="list-style-type: none"> <li>• Away fro direct sunlight</li> <li>• At a temperature between 15-35°C</li> </ul>
<b>Package</b>	5 Kg
<b>Safety Data Sheet</b>	Available upon request



## GENERAL FEATURES

- Pearly silver effects
- Quite good opacity
- Soft touch
- Good elasticity
- Phthalate-free

### PREPARATION:

Ready-to-use ink.

Homogenize well, before using it.

The possible addition of **TEXIPLAST ADDITIVO 554** allows to reduce ink viscosity.

**TEXIPLAST PERLA PF** may be shaded through **TEXIPLAST 7000 OP** in the maximum percentage of 15%, in order to shade the pearly effect. Higher quantities of **TEXIPLAST 7000 OP** may reduce in a manifest way the pearly effect.

### APPLICATION:

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

### CURING:

Curing must take place at 150°C – 160°C for 3 minutes.

**TEXIPLAST** are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.



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**SPECIAL INSTRUCTIONS**

- Always test the printing characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series **TEXIPLAST PF** are PHTHALATE-free.  
Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. In that way, possible “pollution”, deriving from other ink series, can be avoided.

**IMPORTANT NOTE**

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.

While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

**PRODUCT RANGE**

<b>CODE</b>	<b>TEXIPLAST</b>	<b>PACKAGE</b>
165965	PERLA PF	5 Kg
<b>CODE</b>	<b>TEXIPLAST 7000</b>	<b>PACKAGE</b>
165882	WHITE FLASH CURE	5 and 25 Kg
165881	WHITE FLASH LT	5 and 30 Kg
165884	WHITE SUPER BRIGHT	5 and 30 Kg
167873	LYTHO TRANSF. BIANCO	1 and 5 Kg
<b>CODE</b>	<b>TEXIPLAST 7000</b>	<b>PACKAGE</b>
1658--	OP	5 and 30 Kg
1658--	MS	5 Kg
16586-	PROCESS	1 and 5 Kg

**WARNING**

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: [safety@kian.it](mailto:safety@kian.it)

The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.

**EQUIPMENT**

Indicated for using onto automatic, semi-automatic and manual machines.