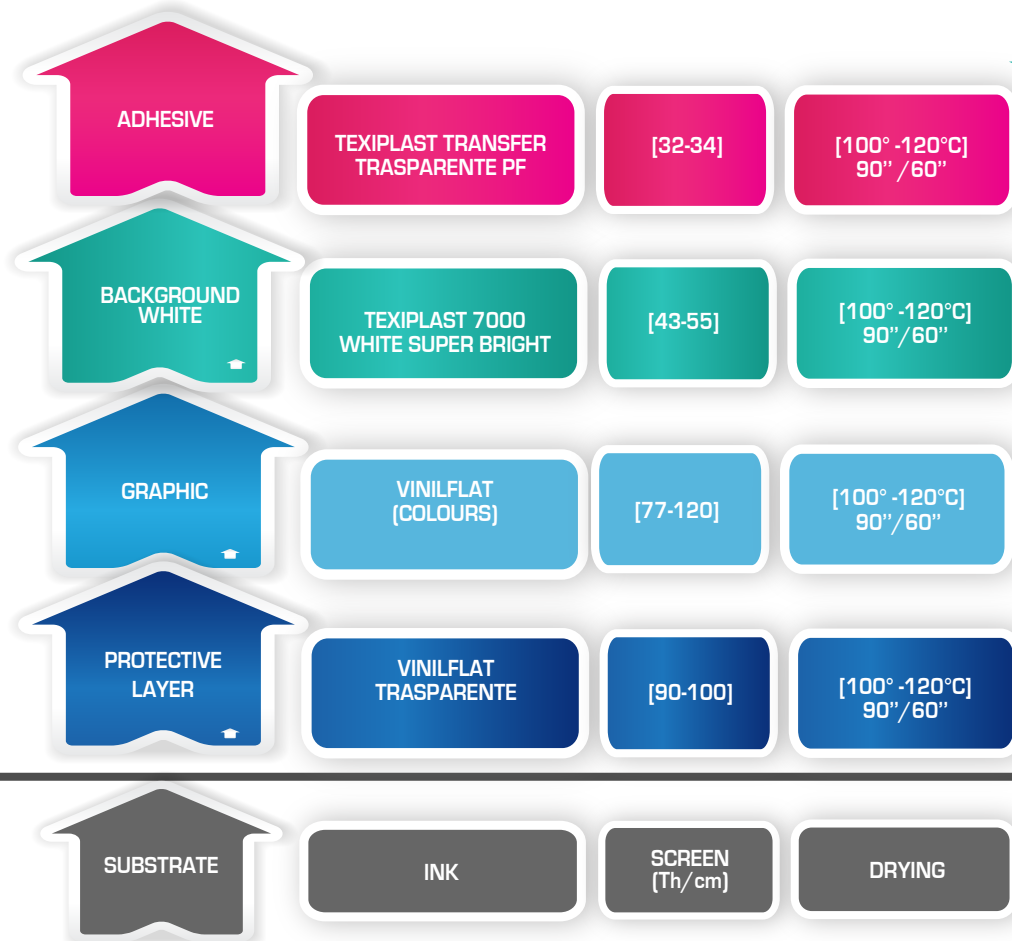


"GRAPHIC" TRANSFER



SILICONE PAPER

TRANSFER CONDITIONS

TEMPERATURE:
180°C

TIME:
15 SECONDS

PRESSURE:
4 bar

PEEL - OFF:
COLD